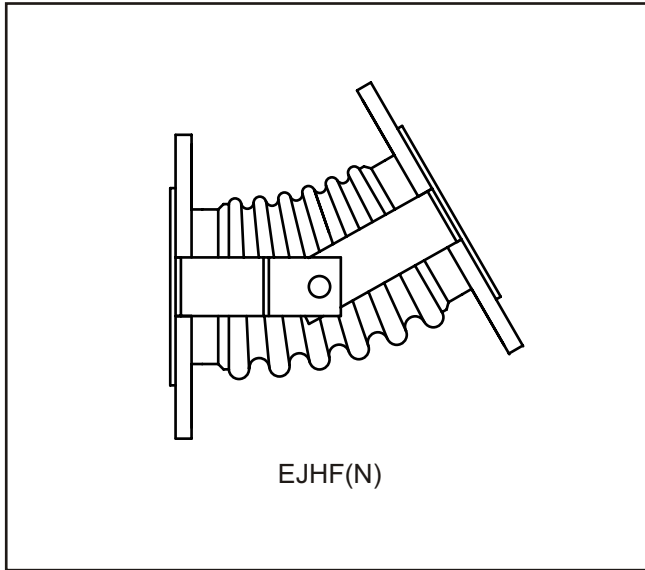


HINGED EXPANSION JOINTS

Model EJHF + EJHFN



APPLICATIONS

Hinged expansion joints are designed to accommodate thermal pipe expansion when used in sets of two or three.

These models have either mixed carbon steel / stainless steel internal parts OR stainless steel to ALL wetted parts, and can be used accordingly on steel, stainless steel or copper pipe systems for the following applications:-

- Low Temperature Heating (LTHW)
- Medium Temp. Heating (MTHW)
- High Temp. Heating (HTHW)
- Domestic Hot Water (DHWS)
- Steam and Condensate

| Nominal Size DN (mm) | Installation Length (mm) | Angular Deflection (deg) | Force to Deflect (N) | Spring Rate ANG (Nm/deg) | Product Code (MODEL-SIZE-OAL-MVT-ENDS) |
|----------------------|--------------------------|--------------------------|----------------------|--------------------------|--|
| 40 | 200 | 5 | 41.5 | 8.3 | EJHF(N)-040-200-5-PN## |
| 50 | 133 | 5 | 41.5 | 8.3 | EJHF(N)-050-133-5-PN## |
| 65 | 133 | 5 | 50.5 | 10.1 | EJHF(N)-065-133-5-PN## |
| 80 | 133 | 5 | 157.0 | 31.4 | EJHF(N)-080-133-5-PN## |
| 100 | 133 | 5 | 304.0 | 60.8 | EJHF(N)-100-133-5-PN## |
| 125 | 199 | 6 | 217.2 | 36.2 | EJHF(N)-125-199-6-PN## |
| 150 | 199 | 6 | 331.8 | 55.3 | EJHF(N)-150-199-6-PN## |
| 200 | 212 | 7 | 749.7 | 107.1 | EJHF(N)-200-212-7-PN## |
| 250 | 212 | 7 | 1344 | 192 | EJHF(N)-250-212-7-PN## |
| 300 | 212 | 7 | 2135 | 305 | EJHF(N)-300-212-7-PN## |
| 350 | 230 | 5 | 2945 | 589 | EJHF(N)-350-230-5-PN## |
| 400 | 230 | 5 | 4220 | 844 | EJHF(N)-400-230-5-PN## |
| 450 | 240 | 5 | 6070 | 1214 | EJHF(N)-450-240-5-PN## |
| 500 | 250 | 5 | 8105 | 1621 | EJHF(N)-500-250-5-PN## |

The data above is typical for SEP applications.
For more demanding applications, the length, movement, deflection force and spring rate will be dependant upon the design for the pressure and temperature of the fluid conveyed.

SPECIFICATION

EJHF - Flanged model with stainless steel bellows and internal flow sleeve, carbon steel hinges and fixed flanges.

EJHFN - Flanged model with stainless steel bellows and internal flow sleeve, carbon steel hinges and flanges with stainless steel van-stone facing (lapped pipe end).

Designed to EJMA* Standards. *Expansion Joint Manufacturers Association.

BS6129 Part 1 applies to the installation.

Conforms with PED* 97/23/EC. *Pressure Equipment Directive.

OPERATING PARAMETERS

Bespoke models are designed to suit the pressure and temperature of the fluid conveyed in compliance with PED 97/23/EC. As a guide, the operating parameters are based on pressure / temperature ratings for ferritic steel flanges from BS4504 / EN1092, where the working pressure is reduced at elevated working temperatures.

| Working Temp. | Maximum PN6 | non-shock PN10 | Working Pressure for PN16 | PN25 |
|---------------|-------------|----------------|---------------------------|------------|
| Up to 120 °C. | 6.0 Barg. | 10.0 Barg. | 16.0 Barg. | 25.0 Barg. |
| 150 °C. | 5.4 Barg. | 9.0 Barg. | 14.4 Barg. | 22.5 Barg. |
| 200 °C. | 4.8 Barg. | 8.0 Barg. | 12.8 Barg. | 20.0 Barg. |
| 250 °C. | 4.2 Barg. | 7.0 Barg. | 11.2 Barg. | 17.5 Barg. |
| 300 °C. | 3.6 Barg. | 6.0 Barg. | 9.6 Barg. | 15.0 Barg. |

NOTE: the force to deflect assumes 1m between the hinge pins of 2 units.